

# F-FCU

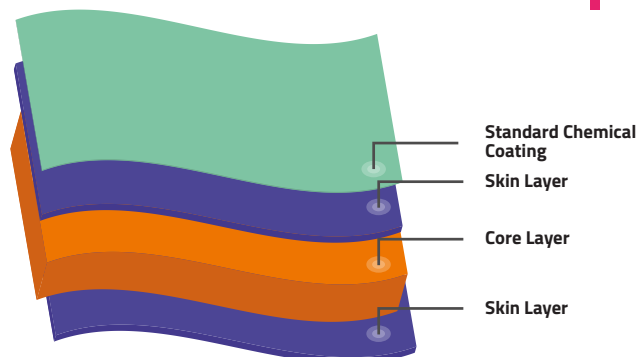
## STANDARD CHEMICAL COATED BOPET FILM

F-FCU is a transparent BOPET film. It is one side Standard Chemical coated & other side Untreated.

### KEY FEATURES:

- Very good transparency & clarity
- One side Standard Chemical Coating provide excellent adhesion with various inks & adhesives
- Excellent machinability & handling properties
- Excellent metal adhesion

## FILM STRUCTURE



### APPLICATION:

- Conversion, Metallization
- Printing & lamination
- FFS machine

PROPERTIES		TEST METHOD	UNIT	TYPICAL VALUES					
THICKNESS		Internal	Micron	8	10	12	15	23	36
			(Gauge)	32	40	48	60	92	144
YIELD		Internal	m <sup>2</sup> / kg	89.28	71.42	59.52	47.62	31.05	19.84
			in <sup>2</sup> /lb	62901	50318	41934	33550	21876	13978
SURFACE TENSION (min) # (Standard Chemical coated Side)		ASTM D-2578	dyne/cm	56					
COF (max) (One side to the other side)		ASTM D-1894	-	0.50	0.50	0.50	0.50	0.50	0.45
HAZE (max)		ASTM D-1003	%	4.0	4.0	4.0	4.0	4.5	5.0
TENSILE STRENGTH AT BREAK (min)	MD	ASTM D-882	kg/cm <sup>2</sup>	1900	1900	1900	1900	1900	1750
	TD			2000	2000	2000	2000	2000	2000
	MD		(Psi)	27000	27000	27000	27000	27000	25000
	TD			28500	28500	28500	28500	28500	28500
ELONGATION AT BREAK (min)	MD	ASTM D-882	%	90	100	105	105	120	130
	TD			80	80	85	85	90	90
LINEAR SHRINKAGE (max) (30 Minute at 150°C)	MD	ASTM D-1204	%	3.0					
	TD			1.0					
W.V.T.R. (38°C & 90% RH) (typical)		ASTM F-1249	gm/m <sup>2</sup> /day	50	50	45	40	30	20
			(gm/100 in <sup>2</sup> /day)	3.2	3.2	2.9	2.6	2.0	1.3
OTR (23°C & 0% RH) (typical)		ASTM D-3985	cc/m <sup>2</sup> /day	155	155	130	110	80	70
			(cc/100 in <sup>2</sup> /day)	10.1	10.1	8.5	7.1	5.2	4.5

# The inherent surface tension of the untreated side of any Pet film is minimum 42 dyne/cm

### STORAGE & HANDLING

FLEXPET™ need to be stored in a warehouse below 35°C (95° F) and should not be exposed to direct sunlight, bright light sources or high humidity. If the material is stored in the recommended conditions, FLEXPET™ is suitable for use within 270 days from date of shipment.

### FOOD CONTACT

FLEXPET™ complies with EU and FDA regulations on plastic materials used for food grade application. Specific document and SDS are available on request.

### DISCLAIMER

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