

F-XLR

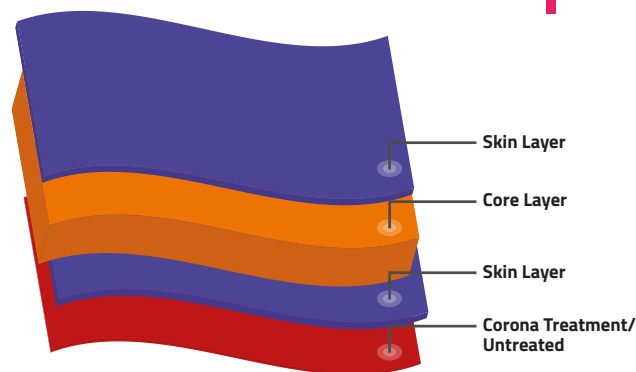
OPTICALLY EXTRA CLEAR FILM

F-XLR is an ultra-clear transparent BOPET film. The film is either both sides Untreated or one side Untreated with the other side Corona Treated.

KEY FEATURES:

- Very high clarity
- Corona treatment improves bonding
- Excellent machinability & handling properties

FILM STRUCTURE



APPLICATION:

- Conversion
- Printing & Lamination
- Form, Fill, & Seal Structures

| PROPERTIES | | TEST METHOD | UNIT | TYPICAL VALUES | | | | |
|---|----|-------------|-------------------------------|----------------|-------|-------|-------|-------|
| THICKNESS | | Internal | Micron | 12 | 23 | 30 | 36 | 50 |
| | | | (Gauge) | 48 | 92 | 120 | 144 | 200 |
| YIELD | | Internal | m ² / kg | 59.52 | 31.05 | 23.80 | 19.84 | 14.28 |
| | | | in ² /lb | 41934 | 21876 | 16768 | 13978 | 10060 |
| SURFACE TENSION (min) # (Corona Treated surface) | | ASTM D-2578 | dyne/cm | 52 | | | | |
| COF (max) (One side to the other) | | ASTM D-1894 | - | 0.50 | 0.50 | 0.50 | 0.45 | 0.45 |
| HAZE (max) | | ASTM D-1003 | % | 1.0 | 1.2 | 1.2 | 1.3 | 1.3 |
| TENSILE STRENGTH AT BREAK (min) | MD | ASTM D-882 | kg/cm ² | 1900 | 1900 | 1900 | 1750 | 1750 |
| | TD | | | 2000 | 2000 | 2000 | 2000 | 2000 |
| | MD | | (Psi) | 27000 | 27000 | 27000 | 25000 | 25000 |
| | TD | | | 28500 | 28500 | 28500 | 28500 | 28500 |
| ELONGATION AT BREAK (min) | MD | ASTM D-882 | % | 105 | 115 | 120 | 120 | 125 |
| | TD | | | 85 | 90 | 90 | 90 | 95 |
| LINEAR SHRINKAGE (max) (30 Minute at 150°C) | MD | ASTM D-1204 | % | 3.0 | | | | |
| | TD | | | 1.0 | | | | |
| MVTR 38°C & 90% RH) (typical) | | ASTM F-1249 | gm/m ² /day | 45 | 30 | 25 | 20 | 16 |
| | | | (gm/100 in ² /day) | 2.9 | 2.0 | 1.6 | 1.3 | 1.0 |
| OTR (23°C & 0% RH) (typical) | | ASTM D-3985 | cc/m ² /day | 130 | 80 | 75 | 70 | 45 |
| | | | (cc/100 in ² /day) | 8.5 | 5.2 | 4.8 | 4.5 | 2.9 |

The inherent surface tension of the untreated side of any PET film is a minimum of 42 dyne/cm.

STORAGE & HANDLING

FLEXPET™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXPET™ is suitable for use within 270 days from the date of shipment.

FOOD CONTACT

FLEXPET™ complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.