



R-DSC-AP

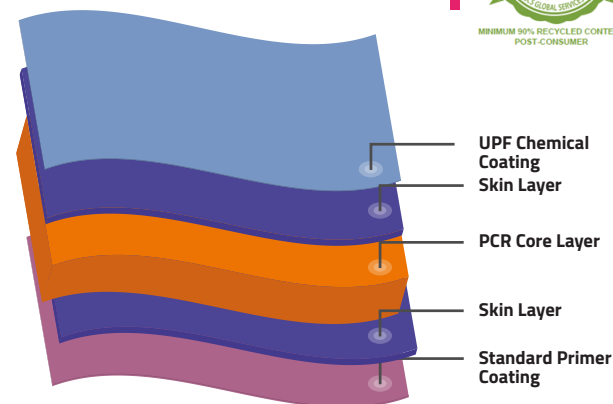
BOTH SIDES COATED-UPF CHEMICAL & STANDARD PRIMER W/PCR

R-DSC-AP is a transparent BOPET film produced with PCR content. The film is one side UPF Chemical coated with the other side being Standard Primer Coated. This data sheet applies to all PCR content levels (30, 50, 90, and 100%).

KEY FEATURES:

- High clarity
- Both surfaces provides excellent adhesion with various inks & adhesives
- Excellent machinability & handling properties
- Post Consumer Recycle content for a low carbon footprint (all % PCR)

FILM STRUCTURE



APPLICATION:

- Converting & Metallization
- Printing & Lamination
- Form, Fill & Seal Structures
- Hot fill & Pasteurization

| PROPERTIES | | TEST METHOD | UNIT | TYPICAL VALUES | | | | |
|--|----|-------------|-------------------------------|----------------|-------|-------|-------|-------|
| THICKNESS | | Internal | Micron | 10 | 12 | 23 | 36 | 50 |
| | | | (Gauge) | 40 | 48 | 92 | 144 | 200 |
| YIELD | | Internal | m ² / kg | 71.42 | 59.52 | 31.05 | 19.84 | 14.28 |
| | | | in ² /lb | 50318 | 41934 | 21876 | 13978 | 10060 |
| SURFACE TENSION (min) (UPF Chemical Coated Surface) (Standard Primer Coated Surface) | | ASTM D-2578 | dyne/cm | 48 | | | | |
| | | | | 40 | | | | |
| COF (max) (One side to the other) | | ASTM D-1894 | - | 0.50 | 0.50 | 0.50 | 0.45 | 0.45 |
| HAZE (max) | | ASTM D-1003 | % | 3.5 | 3.5 | 4.0 | 4.0 | 4.5 |
| TENSILE STRENGTH AT BREAK (min) | MD | ASTM D-882 | kg/cm ² | 1900 | 1900 | 1900 | 1750 | 1750 |
| | TD | | | 2000 | 2000 | 2000 | 2000 | 2000 |
| | MD | | (Psi) | 27000 | 27000 | 27000 | 25000 | 25000 |
| | TD | | | 28500 | 28500 | 28500 | 28500 | 28500 |
| ELONGATION AT BREAK (min) | MD | ASTM D-882 | % | 100 | 105 | 115 | 120 | 125 |
| | TD | | | 80 | 85 | 90 | 90 | 95 |
| LINEAR SHRINKAGE (max) (30 Minute at 150°C) | MD | ASTM D-1204 | % | 3.0 | | | | |
| | TD | | | 1.0 | | | | |
| MVTR (38°C & 90% RH) (typical) | | ASTM F-1249 | gm/m ² /day | 50 | 45 | 30 | 20 | 16 |
| | | | (gm/100 in ² /day) | 3.2 | 2.9 | 2.0 | 1.3 | 1.0 |
| OTR (23°C & 0% RH) (typical) | | ASTM D-3985 | cc/m ² /day | 155 | 130 | 80 | 70 | 45 |
| | | | (cc/100 in ² /day) | 10.1 | 8.5 | 5.2 | 4.5 | 2.9 |

STORAGE & HANDLING

FLEXPET™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXPET™ is suitable for use within 270 days from the date of shipment.

FOOD CONTACT

FLEXPET™ complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

FlexFilms

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