



R-DSC-PM

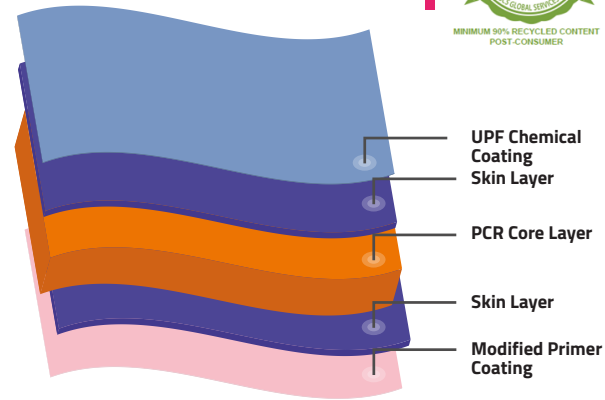
BOTH SIDES COATED-UPF CHEMICAL & MODIFIED PRIMER W/ PCR

R-DSC-PM is a transparent polyester film produced with PCR content. The film is one side UPF Chemical Coated to provide a modified functional surface with the other side being Modified Primer Coated. This Data Sheet applies to all PCR content levels (30, 50, 90, and 100%)

KEY FEATURES:

- High clarity
- Both surface types provide excellent adhesion with various inks & adhesives
- Excellent machinability & handling properties
- Post Consumer Recycle content for a low carbon footprint (all % PCR)

FILM STRUCTURE



APPLICATION:

- Conversion & Metallization
- Printing & Lamination
- Form, Fill, & Seal Structures

PROPERTIES		TEST METHOD	UNIT	TYPICAL VALUES					
THICKNESS		Internal	Micron	10	12	19	23	36	50
			(Gauge)	40	48	76	92	144	200
YIELD		Internal	m ² / kg	71.42	59.52	37.60	31.05	19.84	14.28
			in ² /lb	50318	41934	26483	21876	13978	10060
SURFACE TENSION (min) (UPF Chemical Coated surface) (Modified Primer Coated surface)		ASTM D-2578	dyne/cm	48					
				52					
COF (max) (One side to the other)		ASTM D-1894	-	0.35	0.35	0.40	0.40	0.40	0.40
HAZE (max)		ASTM D-1003	%	3.5	3.5	4.0	4.5	4.5	5.0
TENSILE STRENGTH AT BREAK (min)	MD	ASTM D-882	kg/cm ²	1900	1900	1900	1900	1750	1750
	TD			2000	2000	2000	2000	2000	2000
	MD		(Psi)	27000	27000	27000	27000	25000	25000
	TD			28500	28500	28500	28500	28500	28500
ELONGATION AT BREAK (min)	MD	ASTM D-882	%	100	105	110	115	120	125
	TD			80	85	90	90	90	95
LINEAR SHRINKAGE (max) (30 Minute at 150°C)	MD	ASTM D-1204	%	3.0					
	TD			1.0					
MVTR 38°C & 90% RH) (typical)		ASTM F-1249	gm/m ² /day	50	45	35	30	20	16
			(gm/100 in ² /day)	3.2	2.9	2.3	2.0	1.3	1.0
OTR (23°C & 0% RH) (typical)		ASTM D-3985	cc/m ² /day	155	130	90	80	70	45
			(cc/100 in ² /day)	10.1	8.5	5.8	5.2	4.5	2.9

STORAGE & HANDLING

FLEXPET™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXPET™ is suitable for use within 270 days from the date of shipment.

FOOD CONTACT

FLEXPET™ complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.