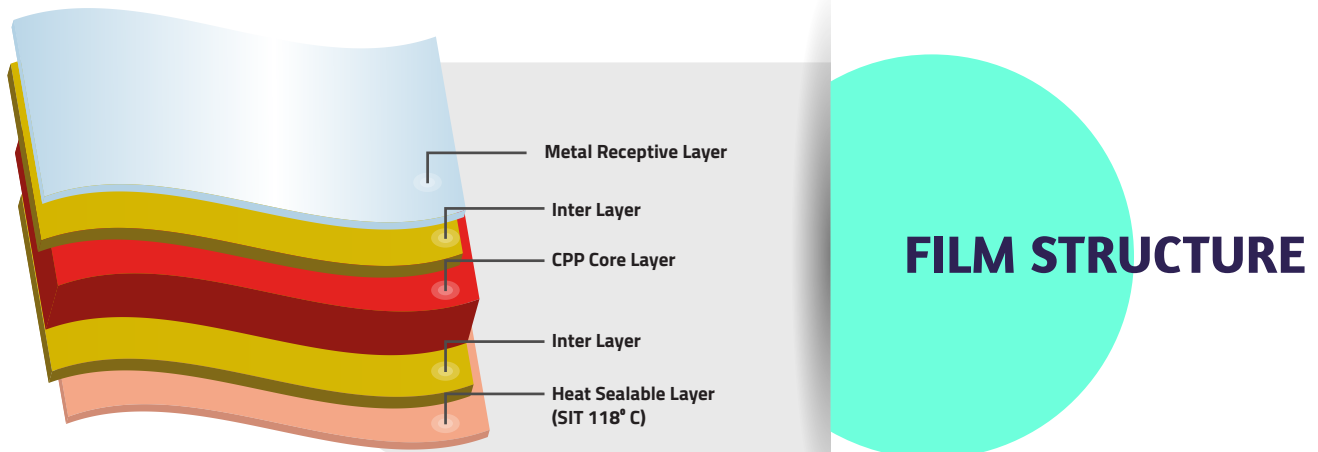
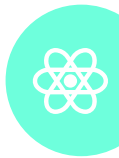


## C-CPM Metallizable CPP Film

C-CPM is a Co-Extruded transparent metallizable base film with one side treatment and other side heat sealable.



## THE BIG DIFFERENTIATORS



### Good Metal Receptive Layer

Good metal bond post metallization.



### Optimized Treatment

No film blocking/break during metallization.



### Good Machinability

Highly productive performance with minimum wastage.



### Good Film Flatness

No crease & wrinkle during metallization.



### Good Optics

Excellent metal brilliance post metallization.

## KEY FEATURES:

- Excellent Machinability
- Excellent Sealing strength
- Superior metal anchorage

## APPLICATIONS:

- Base film metallization
- Printable after metallization

PROPERTIES		TEST METHOD (ASTM)	UNIT	TYPICAL VALUES					
THICKNESS ± 5%		Internal	Micron	20	22	25	30	35	50
			(Gauge)	80	88	100	120	140	200
FILM DENSITY		D-1505	gm/cc	0.91					
GRAMMAGE		Internal	gm/m <sup>2</sup>	18.2	20	22.7	27.3	31.8	45.5
YIELD		Internal	m <sup>2</sup> /kg	54.9	50	44.0	36.6	31.4	22.0
			in <sup>2</sup> /lb	38594	35150	30932	25730	22074	15466
TREATMENT LEVEL		D-2578	dyne/cm	38					
HAZE		D-1003	%	4.0	4.0	4.0	4.5	5.0	6.5
GLOSS (at 45°)		D-2457	Unit	80	80	80	75	70	70
TENSILE STRENGTH AT BREAK	MD*	D-882	kg/cm <sup>2</sup>	530					
	TD*			240					
	MD*		(KPsi)	7.5					
	TD*			3.4					
ELONGATION AT BREAK	MD*	D-882	%	450					
	TD*			600					
HEAT SEAL INITIATION TEMPERATURE		Internal	°C	118					
HEAT SEAL STRENGTH	(Min.)	Internal	gm/25mm	1700	1800	2000	2000	2300	2500
WATER VAPOUR TRANSMISSION RATE (38°C & 90% RH)		F-1249	gm/m <sup>2</sup> /day	14	14	12	10	10	7
			(gm/100 in <sup>2</sup> /day)	0.9	0.9	0.8	0.6	0.6	0.4
OXYGEN TRANSMISSION RATE (23°C & 0% RH)		D-3985	cc/m <sup>2</sup> /day	3700	3600	3600	3550	3550	3500
			(cc/100 in <sup>2</sup> /day)	241	235	235	231	231	228

Ref no QAD UFLI S/14 - C3/2

\*MD = MACHINE DIRECTION \*TD = TRANSVERSE DIRECTION

## STORAGE & HANDLING

FLEXCPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXCPP™ is best suitable for use within 3 months from date of dispatch.

## FOOD CONTACT

FLEXCPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

## DISCLAIMER

It is the responsibility of our customers to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

\*\*TDS issued on 01-04-2020. All previous version of this grade are invalid.

**FlexFilms**

Manufacturing Facilities at  
 India | UAE | Poland | Egypt | Mexico |  
 USA | Hungary | Russia | Nigeria  
 enquiry@flexfilm.com  
 www.flexfilm.com