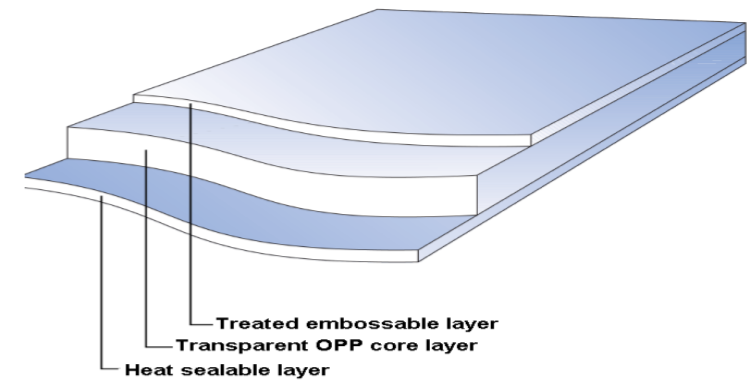


Product Description:

B-TGH is a transparent film
One side treated functional layer and other side sealable

Key Features:

- Direct embossable without primer
- Good metal anchorage

Film Structure

Application:

- Embossing
- Metallizing
- Conversion & Gift wrap

PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUES	
			20	25
THICKNESS	Internal	Micron (Gauge)	20 80	25 100
FILM DENSITY	D-1505	gm/cc	0.90	0.90
GRAMMAGE	Internal	gm/m ²	18.00	22.50
YIELD	Internal	m ² /kg	55.56	44.44
		in ² /lb	39144	31309
TREATMENT LEVEL**	(Min.) D-2578	dyne/cm	38	38
HAZE	D-1003	%	2.5	2.5
GLOSS	D-2457	Unit	90	90
TENSILE STRENGTH AT BREAK	D-882	MD*	1200	1200
		TD*	2500	2500
		MD*	17.0	17.0
		TD*	35.5	35.5
ELONGATION AT BREAK	D-882	MD	180	180
		TD	60	60
		MD	18000	18000
		TD	30000	30000
MODULUS OF ELASTICITY	D-882	MD	255.6	255.6
		TD	426.0	426.0
		MD	255.6	255.6
		TD	426.0	426.0
LINEAR SHRINKAGE (5 Minute at 130°C)	D-1204	MD	<5.0	<5.0
		TD	<3.0	<3.0
HEAT SEAL INITIATION TEMPERATURE	Internal	°C	115	115
HEAT SEAL STRENGTH (Min.)	Internal	gm/25mm	275	300

Ref no QAD UFLI S/14 - B39/2

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use up to 3 months from date of dispatch.

FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

****TDS issued on 11-02-2015.All previous version of this grade are invalid.**

Website: www.flexfilm.com