BOPET Films

Standard Products Quick Reference Guide

GRADE	TYPE OF FILM	THICKNESS	HAZE	SHRINKAGE	COF	PRETREATMENTS	TYPICAL APPLICATIONS
F-HTF	Heat Stable	12mm- 50mm	4.0%-6.0%	<2.0%MD <0.8%TD ⁺	0.50ms 0.45md	Corona Optional	· Stamping foil use · Foam laminations
F-PAP	Plain Film	8mm- 50mm	4.0%- 7.0%	3.0%MD 1.0%TD	0.50ms 0.45md	CT-Corona Optional UT-Untreated	· Laminations · Reverse printing
F-LAM	Thermal Lamination	8mm- 50mm	3.5%- 5.0%	4.0%MD 2.0%TD	0.50ms 0.45md	Corona Optional	· Thermal lamination
F-CLR	Clear Film	9mm- 36mm	2.5%- 2.8%	<3.0%MD <1.0%TD	0.50ms 0.45md	Acrylic Coating	Over lamination film Durable labelstock
F-MAT	Matte Film	12mm- 50mm	45%- 80%	<3.0%MD <1.0%TD	0.50ms 0.45md	Corona Optional	Durable labelstock Stamping and brushed foils
F-SLC	Silicone Coating Base	19mm- 50mm	6.0%	3.0%MD 0%TD	0.35ms 0.30md	Corona Optional	· Base film for off-line silicone coating
F-WAP	White Opaque	23mm- 50mm	75-85% Opacity	2.5%MD 0.8%TD	0.50ms 0.45md	Corona Optional	· Decorative laminations
F-AU	Acrylic Coated	8mm- 50mm	4.0%- 5.5%	<3.0%MD <1.0%TD	0.50ms 0.45md	T-Corona Optional U-Untreated	· Solvent printing · Solvent laminations
F-CHC/E	Copolyester Coated	10mm- 50mm	4.0%- 6.0%	<3.0%MD <1.0%TD	0.50ms 0.45md	C-Corona Optional E-Untreated	· Aqueous printing · Aqueous laminations
F-UPF	Polyurethane Coated	10mm- 50mm	4.0%- 6.0%	<3.0%MD <1.0%TD	0.50ms 0.45md	Corona Optional	· Retort laminations · High bond strength laminations
F-ATT/U	Modified Acrylic Coat	10mm- 50mm	4.0%- 5.0%	<3.0%MD <1.0%TD	0.50ms 0.45md	T-Corona Optional U-Untreated	· Aqueous inks and coatings · Higher dyne value than F-AU
F-DSC	2 Side Primer Coated	10mm- 50mm	2.0%- 3.5%	<3.0%MD <1.0%TD	0.35ms 0.30md	Acrylic Coated Co polyester Coated	· Double laminations · High bond strength
F-EXC	Direct Extrusion Coatable	12mm- 50mm	4.0%- 5.5%	<3.0%MD <1.0%TD	0.45ms 0.40md	Corona Optional	· Base film for PE extrusion · No need for in-line priming
F-ESB	High COF Film	12mm	<1.5%	<3.0%MD <1.0%TD	>0.80ms	Acrylic coating opposite high COF	· Outer web for structures requiring a very high COF
F-ESC	Controlled Slip Film	12mm	<1.5%	<3.0%MD <1.0%TD	0.80ms 0.45md	Acrylic coating opposite high COF	· Outer web for structures requiring a very high COF
F-MTG	Commodity METPET	10mm- 50mm	2.2-2.8 OD	<3.0%MD <1.0%TD	0.50ms 0.45md	Corona Optional Typical is PZ	· Commodity Barrier Web · Commodity board laminations
F-CHE/M	Higher Bond METPET	10mm- 50mm	2.2-2.8 OD	<3.0%MD <1.0%TD	0.50ms 0.45md	Corona Optional	· High metal adhesion · Stand-up pouch
F-UPF/M	Higher Bond METPET	10mm- 50mm	2.2-2.8 OD	<3.0%MD <1.0%TD	0.50ms 0.45md	Corona Optional	· High metal adhesion · Wet foods packaging