



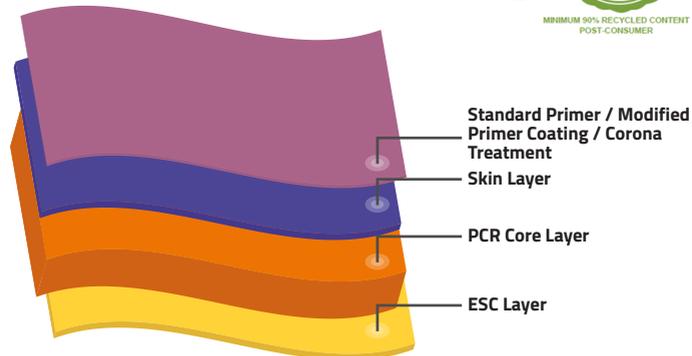
R-ESC PCR BASED EASY STACKABLE FILM

R-ESC is a transparent BOPET film. The film is an Untreated "Functional" surface with the other surface being Standard Primer Coated, Modified Primer Coated, or Corona Treated. This Data Sheet applies to all PCR content levels (30, 50, 90, and 100%).

KEY FEATURES:

- Excellent machinability & good handling properties
- Specially modified functional surface is designed to prevent stacked bags from slipping in storage or during palletization
- Post Consumer Recycle content for a low carbon footprint (all % PCR)

FILM STRUCTURE



APPLICATION:

- Printing & Lamination
- Easy stacking of bags & pouches

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES
THICKNESS	Internal	Micron	12
		(Gauge)	48
YIELD	Internal	m ² / kg	59.52
		in ² / lb	41934
SURFACE TENSION (min) # (Corona Treatment) (Modified Primer Coated surface) (Standard Primer Coated surface)	ASTM D-2578	dyne/cm	52
			52
			40
COF (max) (CT/UT) (FL (CT) / FL (CT)) "High COF Surface" (FL (UT) / FL (UT)) "High COF Surface" (AU/AU or AT/AT) (FL/AU or FL/AT)	ASTM D-1894	-	0.45
			0.60-0.70
			0.60-0.80
			0.30-0.45
			0.30-0.45
HAZE (max)	ASTM D-1003	%	1.5
TENSILE STRENGTH AT BREAK (min)	MD	kg/cm ²	1900
	TD		2000
	MD	(Psi)	27000
	TD		28500
ELONGATION AT BREAK (min)	MD	%	105
	TD		85
LINEAR SHRINKAGE (max) (30 Minute at 150°C)	MD	%	3.0
	TD		1.0
MVTR (38°C & 90% RH) (typical)	ASTM F-1249	gm/m ² /day	45
		(gm/100 in ² /day)	2.9
OTR (23°C & 0% RH) (typical)	ASTM D-3985	cc/m ² /day	130
		(cc/100 in ² /day)	8.5

The inherent surface tension of the untreated side of any PET film is a minimum of 42 dyne/cm.

STORAGE & HANDLING

FLEXPET™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXPET™ is suitable for use within 270 days from the date of shipment.

FOOD CONTACT

FLEXPET™ complies with EU and FDA regulations on plastic materials used for food grade applications. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

FlexFilms

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