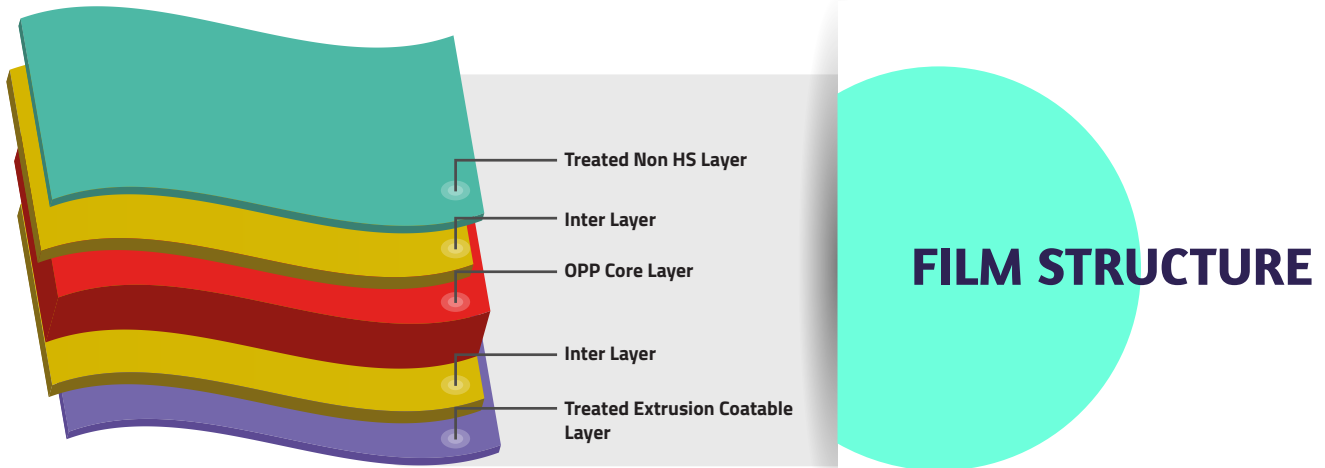


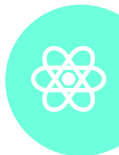
## B-TEP

### Direct Extrusion Coatable (With EVA) Transparent BOPP Film

B-TEP is a co-extruded both side treated film with one side non heat sealable & other side functionally modified for direct extrusion coating.



## THE BIG DIFFERENTIATORS



### Consistent Extrusion Bond with EVA

Long lasting strong extrusion bonds.



### Good Optics

High quality images.



### Good Flatness

Uniform EVA coating.



### Good Antistatic & Slip

Highly productive performance.



### Good Treatment Both Side

Improved post batch coding.

## KEY FEATURES:

- Direct extrusion coatable (without primer)
- Good extrusion bond
- Good machinability
- Good thermal stability
- Good optics

## APPLICATIONS:

- Base transparent film for EVA extrusion coating for thermal lamination

PROPERTIES		TEST METHOD (ASTM)	UNIT	TYPICAL VALUES	
THICKNESS		Internal	Micron	12	15
			(Gauge)	48	60
FILM DENSITY		D-1505	gm/cc	0.91	
GRAMMAGE		Internal	gm/m <sup>2</sup>	10.9	13.7
YIELD		Internal	m <sup>2</sup> /kg	91.7	73.1
			in <sup>2</sup> /lb	64465	51389
TREATMENT LEVEL		D-2578	dyne/cm	38	
HAZE		D-1003	%	2.2	2.4
GLOSS (at 45°)		D-2457	Unit	94	92
TENSILE STRENGTH AT BREAK	MD*	D-882	kg/cm <sup>2</sup>	1200	
	TD*			2500	
	MD*		(KPsi)	17.0	
	TD*			35.5	
ELONGATION AT BREAK	MD*	D-882	%	200	
	TD*			60	
LINEAR SHRINKAGE (max) (5 Minutes at 130°C)	MD*	D-1204	%	6.0	
	TD*			3.0	
HEAT SEAL STRENGTH	(Min.)	Internal	gm/25mm	350	
WATER VAPOUR TRANSMISSION RATE (38°C & 90% RH)		F-1249	gm/m <sup>2</sup> /day	7.4	7.0
			(gm/100 in <sup>2</sup> /day)	0.48	0.45
OXYGEN TRANSMISSION RATE (23°C & 0% RH)		D-3985	cc/m <sup>2</sup> /day	2300	2000
			(cc/100 in <sup>2</sup> /day)	148	129

Ref no QAD UFLI S/14 – B 11/3

\*MD = MACHINE DIRECTION \*TD = TRANSVERSE DIRECTION

## STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use within 6 months from date of dispatch.

## FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

## DISCLAIMER

It is the responsibility of our customers to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

\*\*TDS issued on 01-04-2020. All previous version of this grade are invalid.

**FlexFilms**

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