

Product Description:

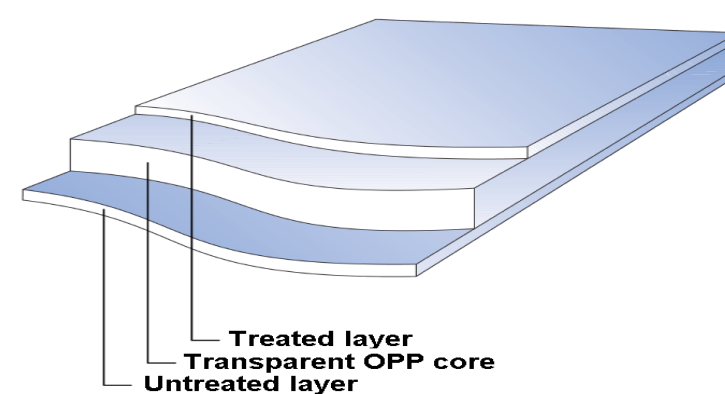
B-TND is a co extruded non sealable film with one side corona treatment

Application:

- Decorative application
- Gift wrap
- Bags & pouches

Key Features:

- Excellent clarity & gloss
- One side corona treatment gives good adhesion with inks

Film Structure


PROPERTIES	TEST METHOD (ASTM)	UNIT	TYPICAL VALUES							
			15	18	20	22	23	24	40	
THICKNESS	Internal	Micron	15	18	20	22	23	24	40	
		(Gauge)	60	72	80	88	92	96	160	
FILM DENSITY	D-1505	gm/cc	0.90	0.90	0.90	0.90	0.90	0.90	0.90	
GRAMMAGE	Internal	gm/m ²	13.50	16.20	18.00	19.80	20.70	21.60	36.00	
YIELD	Internal	m ² /kg	74.07	61.73	55.56	50.51	48.31	46.30	27.78	
		in ² /lb	52185	43491	39144	35586	34036	32620	19572	
TREATMENT LEVEL	D-2578	dyne/cm	38	38	38	38	38	38	38	
COEFF OF FRICTION	DYNAMIC	D-1894	-	0.35	0.35	0.35	0.35	0.45	0.45	0.45
HAZE	D-1003	%	1.5	1.5	1.6	1.6	1.6	1.6	1.8	
GLOSS	D-2457	Unit	105	105	100	100	100	100	90	
TENSILE STRENGTH AT BREAK	D-882	Kg/cm ²	MD*	1250	1250	1250	1250	1250	1250	1250
			TD*	2500	2500	2500	2500	2500	2500	2500
		(KPsi)	MD*	17.8	17.8	17.8	17.8	17.8	17.8	17.8
			TD*	35.5	35.5	35.5	35.5	35.5	35.5	35.5
ELONGATION AT BREAK	D-882	%	MD	180	180	180	180	180	180	180
			TD	60	60	60	60	60	60	60
		Kg/cm ²	MD	18000	18000	18000	18000	18000	18000	18000
			TD	30000	30000	30000	30000	30000	30000	30000
MODULUS OF ELASTICITY	D-882	(KPsi)	MD	255.6	255.6	255.6	255.6	255.6	255.6	255.6
			TD	426.0	426.0	426.0	426.0	426.0	426.0	426.0
		%	MD	<5.0	<5.0	<5.0	<5.0	<5.0	<5.0	<5.0
			TD	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0	<3.0
W.V.T.R.(38 ⁰ C & 90%RH)	F-1249	gm/m ² /day	7.0	6.8	6.6	6.4	6.3	6.2	5.0	
		(gm/100in ² /day)	0.45	0.44	0.42	0.41	0.4	0.39	0.32	
O.T.R. (23 ⁰ C & 0%RH)	D-3985	cc/m ² /day	2000	1800	1800	1800	1700	1700	1300	
		(cc/100in ² /day)	129	116	116	116	109	109	84	

Ref no QAD UFLI S/14 - B17/2

*MD = MACHINE DIRECTION *TD = TRANSVERSE DIRECTION

STORAGE & HANDLING

FLEXOPP™ does not require special storage conditions. It is recommended to storage below 30°C in order to avoid any deterioration of the film surface properties. It is advisable to use the material on FIFO basis. The film should be kept at operating environment for 24 hours before processing. FLEXOPP™ is best suitable for use up to 3 months from date of dispatch.

FOOD CONTACT

FLEXOPP™ complies with EC and FDA regulations. Specific document and MSDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our product(s) is safe, lawful, and technically suitable in their intended applications. The Values given in the technical data sheet represent typical values based on the best of our knowledge as on date when the data was compiled. It is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability / compatibility in all respects. Flex Gives no warranty or accept liability for any loss and fitness of the product for any specific purpose. Flex reserves the right to change the technical data sheet at any time for enhancing the quality of the products without prior information

****TDS issued on 11-02-2015.All previous version of this grade are invalid.**

Website: www.flexfilm.com