FLEXMETPROTECT™
TECHNICAL DATA SHEET
BIAXIALLY ORIENTED METALLIZED POLYESTER FILM

F-MTG-PZ-M, F-CLR-PZ-M, F-XLR-PZ-M
STANDARD PLASMA TREATED METALLIZED FILMS

Standard Plasma Treated Metallized Films are BOPET films with one side Plasma Treated and the other side either Corona Treated or Untreated. Plasma Treated Metallized films are specially designed to meet the stringent requirements of barrier properties. The films have superior gloss when metallized on optically clear base film, and further improved gloss when metallized on extra clear base film (see grades table). The films are available in optical densities ranging from 1.4 to 3.0; this wide range gives options to the customer to use the product for a diverse range of applications. The metallization is available on the Plasma (MZ) Treated surface, with a minimum bond strength between the metal and film of 150gm/25mm.

**APPLICATION:**
- Excellent barrier properties
- Improved metal bond adhesion
- Good machinability

**KEY FEATURES:**
- Flexible packaging
- Duct insulation
- High barrier multilayer laminate
- Decorative applications

**FILM STRUCTURE**

- Metallized Layer
- Plasma Treatment
- Skin Layer
- Corona Treatment/Untreated
- Core Layer
- Skin Layer
- Metallized Layer
## FLEXMETPROTECT™ GRADE

<table>
<thead>
<tr>
<th>Properties</th>
<th>Test Method</th>
<th>Unit</th>
<th>F-MTG-PZ-M</th>
<th>F-CLR-PZ-M</th>
<th>F-XLR-PZ-M</th>
</tr>
</thead>
<tbody>
<tr>
<td>Thickness</td>
<td>Internal</td>
<td>Micron (Gauge)</td>
<td>9 10 11 12 15 19 23 36 50</td>
<td>79.36 71.42 64.93 59.52 47.62 37.59 31.05 19.84 14.28</td>
<td>55912 50318 45745 41934 33550 26483 21876 13978 10060</td>
</tr>
<tr>
<td>YIELD</td>
<td>Internal</td>
<td>m² / kg</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>SURFACE TENSION (min) # (Corona surface)</td>
<td>ASTM D-2578</td>
<td>dyne/cm</td>
<td>52</td>
<td></td>
<td></td>
</tr>
<tr>
<td>TENSILE STRENGTH AT BREAK (min)</td>
<td>ASTM D-882</td>
<td>kg/cm² (Psi)</td>
<td>1750 1750 1700 1900 1900 1900 1900 1900 1900</td>
<td>27000 27000 27000 27000 27000 27000 27000 25000 25000</td>
<td>28500 28500 28500 28500 28500 28500 28500 28500 28500</td>
</tr>
<tr>
<td>ELONGATION AT BREAK (min)</td>
<td>ASTM D-882</td>
<td>%</td>
<td>80 85 85 85 85 85 85 90 90 90</td>
<td>1.5</td>
<td>0.6</td>
</tr>
<tr>
<td>LINEAR SHRINKAGE (max) (30 Minute at 105°C)</td>
<td>ASTM D-1204</td>
<td>%</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>GLOSS (min) (Metallized surface) (Bare surface)</td>
<td>ASTM D-2578</td>
<td>-</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MVTR (38°C &amp; 90% RH) (typical)</td>
<td>ASTM F-1249</td>
<td>gm/m²/day</td>
<td>50 HD VHD</td>
<td>1.0 0.6 0.4</td>
<td>0.06 0.04 0.03</td>
</tr>
<tr>
<td>OTR (23°C &amp; 0% RH) (typical)</td>
<td>ASTM D-3985</td>
<td>cc/m²/day</td>
<td></td>
<td>1.1 1.0 0.8</td>
<td>0.07 0.06 0.05</td>
</tr>
</tbody>
</table>

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### DISCUSSION

- **Thermal Shrinkage (max)**: Yields and elongations are provided for both the Metallized surface and the Bare surface.
- **Surface Tension**: The inherent surface tension of the untreated side of any PET film is a minimum of 42 dyn/cm.
- **MVTR and OTR**: Values are provided for standard, optically clear, and extra clear grades.

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### STORAGE & HANDLING

FLEXMETPROTECT™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXMETPROTECT™ is suitable for use within 180 days from the date of shipment.

### FOOD CONTACT

FLEXMETPROTECT™ complies with EU and FDA regulations on plastic materials used for food grade application. Specific documents and SDS are available on request.

### DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss of fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.