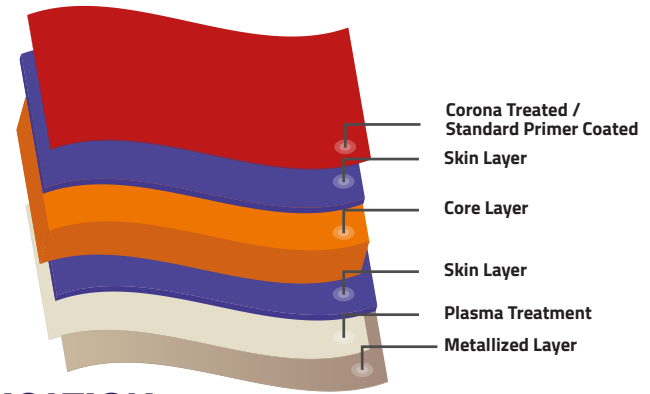


F-UHG-M

METALLIZED HIGH GLOSS BOPET FILM

F-UHG-M is a metallized BOPET film. The base polyester is a specialized design for ultra high gloss when metallized, with a mirror-like surface effect. The film is Standard Primer Coated or Corona Treated on the other side. The metallization is available on the Plasma treated surface giving a bond strength between the metal and the film a minimum of 150 gf/25mm. The film is available with an optical density of 2.8. This film is suitable for flexible packaging and other industrial uses.

FILM STRUCTURE



KEY FEATURES:

- Superior gloss properties on both sides
- Good machinability and handling properties

APPLICATION:

- Luxury goods packaging
- Decorative packaging
- Board laminations

PROPERTIES	TEST METHOD	UNIT	TYPICAL VALUES	
OPTICAL DENSITY (TOLERANCE: +/- 5%)			Very High Density (VHD) 2.8 - Special Application	
THICKNESS	Internal	Micron	12	23
		(Gauge)	48	92
YIELD	Internal	m ² / kg	59.52	31.05
		in ² / lb	41934	21876
SURFACE TENSION (min) ★ Standard Primer Coated surface (Corona Treated surface)	ASTM D-2578	dyne/cm	40	
			52	
COF (max) (One side to the other side)	ASTM D-1894	-	0.7	
TENSILE STRENGTH AT BREAK (min)	MD	kg/cm ²	1900	1900
	TD		2000	2000
	MD	(Psi)	27000	27000
	TD		28500	28500
ELONGATION AT BREAK (min)	MD	%	105	115
	TD		85	90
LINEAR SHRINKAGE (max) (30 Minute at 105°C)	MD	%	1.5	
	TD		0.6	
GLOSS (min) (Metallized surface) (Bare surface)	ASTM D-2578	-	870	
			780	
MVTR (38°C & 90% RH) (typical)	ASTM F-1249	gm/m ² /day	VHD	
		(gm/100 in ² /day)	1.00	
			0.06	
OTR (23°C & 0% RH) (typical)	ASTM D-3985	cc/m ² /day	1.00	
		(cc/100 in ² /day)	0.06	

★ This dyne value is applicable only for NAFTA, SA, and Poland manufacturing plants.

STORAGE & HANDLING

FLEXMETPROTECT™ needs to be stored in a warehouse below 35°C (95°F) and should not be exposed to direct sunlight, bright light sources, or high humidity. If the material is stored in the recommended conditions, FLEXMETPROTECT™ is suitable for use within 180 days from the date of manufacturing.

FOOD CONTACT

FLEXMETPROTECT™ complies with EU and FDA regulations on plastic materials used for food grade application. Specific documents and SDS are available on request.

DISCLAIMER

It is the responsibility of our customer to determine that their use of our products is safe, lawful, and technically suitable in their intended applications. The technical data sheets are provided for discussion purposes only. The customer may not rely on the data provided for any manufacturing purpose. The values provided in the technical data sheet represent typical values based on the best of our knowledge as of the date when the data was compiled. The data is offered solely to provide possible suggestions for your own experimentation and not as a guarantee for the material supplied. The user is solely responsible for the end use of the product and needs to perform their own tests to confirm the product suitability/compatibility in all respects. Flex provides no warranty and accepts no liability for any loss or fitness of the product for any specific purpose based on the information contained in the technical data sheets. Flex reserves the right to change the technical data sheet at any time without prior notice.

Ref. No: QAD UFLI S/20 -MF49/1

** TDS issued on 01-04-2020. All previous version of this grade are invalid.

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